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Outside Sketch of the No 7006 Enterprise

This sketch is a semi-perspective showing orientation of objects on the side of a hill. The hills or mountains in the background are the Pasztori Mountain and the Apri Mountain. Notes on the sketch itself call attention to the 2.5 meter high barbed wire fence surrounding the installation and to the rail line leading twards Salgotarjan and towards Hatvan. Apr is off the sketch to the right and Szurdokpuspok is off the sketch to the left. Other notes on the sketch are translated below.]

Situation: The mountain is one of the foothills of the Matra. The factory is under it. It lies south-east of Budapest [actually, it is north-east of Budapest] along the Budapest-Salgotarjan rail line. It is about 35 kilometers from Salgotarjan and 75 kilometers from Budapest. It is between the towns of Hatvan and Paszto.

- A. Administration building.
- B. Identity paper checking station.
- C. AVO [Security Police] barracks.
- D. Plant kitchen.

- E. Identity paper checking station.
- F. Entrance ## "R-2", the finished ammunition came down here.
- G. Entrance to corridor No 1.
- H. Entrance to corridor No 2.

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- I. Look out [tower]; but this was built before the plant was built.
- J. A natural lake with a water surface area of about 1,000 square meters. Water is pumped into the plant from here.
- K. Warehouse "R-2", the ammunition is stored and canned here.
- L. AVO towers.

M and N. Ventillation openings; they lead in stair-step fashion to the air conditioning rooms.

P. Identity paper checking stations.

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Essential Description of the Factory

It lies under one of the hills (Jobbagyi Mountain) in the Matra It was under construction from 1948 to 1952. Inside, there are arches of reinforced concrete averaging 3-4 meters in thickness and over that there is 40-180 meters of rock (the mountain itself). The ventillation openings (2 or 3?) lead to the top of the mountain (inside the fence) add inside they lead to the air conditioning rooms. The openings are built in a stairstep fashion. The factory manufactured infantry ammunition. The raw material, or rather, the semi-finished material comes from cooperating enterprises. Gun powder (finished) came from Almasfuzito. The cartridge case cups came from Felnemet. The bullet jacket cups and the lead came from Sirck. The personnel numbered around 2,000. The guard consisted of many AVH [Security Police] and in addition there were innumerable informers and detectives. Everyone was searched at the control station on leaving. A large part of the machinery (which consisted of the most modern machines) had come from Czechoslovakia; but the filling machines or "automatics" were manufactured by a neutral country. The finished ammunition was loaded into sealed rail cars and shipped to an unknown place, probably to the Soviet Union. Prior to the Revolution, I heard that they were going to change over to manufacture of uniform [standardized ?] ammunition: I do not know what they are manufacutreing now. During the Revolution, a large part of the ammunition stored in the warehouse, about 70 percent of it, was taken over by the revolutionary Hungarian military from Hatvan, Gyongyos, and Aszod.

25X1

Sketch of the No 7006 Enterprise

(Inside)

(Not to Scale)

The shaded parts, marked "A", are andesite rock which was left during construction to form a natural sustaining wall.

F, G, and H are shown on the outside sketch as entrances.

Note: Corridor "F" has a built in railroad track.

Key to Sketch

- 1. Plant school shop for industrial apprentices; it has various metal working machines.
- 2. Office of the apprentice training chief.
- 3. Laboratory for examining incoming raw materials. Testing of cartridge case and bullet jacket material.
- 4. Laboratory for testing gun powder.
- 5. Hand tool and finished goods warehouse for tool plant.
- 6. Tool plant. Tools used by the whole factory are made or repaired here: lathes, milling machines, planes, etc.
- 7. Part of the tool plant.
- 8. Office of the operations directors (dispatchers) and of the production chief.
- 9. Telephone central.
- 10. Bullet core preparing plant.
- 11. Bullet core preparing plant.
- 12. Bullet jacket preparation.

25X1

- 13. Filling; the ammunition is completed here. The gunpowder chambers were built above area 13 and the gunpowder came down thin metal tubes into the filling machines. Area 13 could be entered only by those who worked there or by those with permission of the director or the local AVH commander. A special guard stood at the door. Those who worked there were party members exclusively. I was in this part of the plant only during the Revolution.
- 14. The primers are placed in the cartridge cases here; naturally, this process is done by automatic machines.
- 15. Central control room for air conditioning. The air conditioning machines in rooms 32, 33, and 34 are controlled from here.
- 16. Ammunition packaging and plant for preparing the [expendable ?] paper boxes.
- 17. Office for receiving officers, maintained by the Ministry of Defense.
- 18. Maintenance plant. Preliminary repairs were done on machines here. Only mechanical repairs were done here, electrical repairs were done elsewhere.
- I worked in area 18 myself.
- 19. Electrical repairs were done here.

[brass]

- 20. Cartridge case preparation. The rough copper cups were formed into cartridge cases here. Only flanging was not done here.
- 21. Flanging was done here on tiny automatic lathes. Quality control was performed here also.
- 22. Polishing. The finished ammunition was put into wooden boxes here add buried in sawdust mixed with polishing powder. The wooden boxes began to turn eccentrically; temperature was checked constantly. After a certain time, the ammunition came out polished.

- 23. Gauge plant. The necessary gauges were made here and faulty instruments were corrected here.
- 24. Hand sorting and quality control (visual). The finished ammunition poured out onto large tables and women wearing flannel gloves did the sorting.
- 25. Universal joint center crosses were manufactured in area 25 and 26.

 The rough crosses came from Csepel and were worked on here. I think that
 manufacture of these served only as a cover operation for the plant.
- 27. The metal ammunition boxes were made here out of galvanized sheet and they were taken to area 30 where the ammunition in the little paper boxes was loaded into the metal boxes, paper boxes and all. (As I remember it, there were 70 rounds of 7.65 ammunition in one little paper box and 14 of these little paper boxes in one metal box.)
- 28. The metal boxes were waterproof sealed here.
- 29. The sealed metal boxes were pierced with a little hole (diameter one millimeter) and they were put under air pressure to test whether or not they were waterproof. Then the little hole was sealed.
- 30. Oil or fuel storage area for the air conditioning machines.
- 35. Internal plant mess hall, bath, and first aid station.
- 36. Cabinet work shop (internal). Ammunition crates are made here; each crate holds two of the metal boxes.
- 37. Here the finished boxes or crates are hooped and sealed with lead seals.
 38 and 39. Raw materials warehouses. Cartridge case cups, bullet jacket cups, core lead, etc.

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0	40, 41, and 42. Materials coming from cooperating factories are received,	25 X 1
	classified, and inspected here (see items 38 and 39 for list).	
	43. Neck annealing plant. The prepared cartridge cases are annealed by	
	machines using a [disc shaped?] gas flame so that the filling machines	
	can more easily seat the bullet.	
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Agyar leagegi ismetetese.

AMaitra begyvonntat egyik begysége alast feleszik (sobbagy) begy) Anyonga anderit ko' Epiteret 1948-tol 1952-ipvege etek. Behil attagosan 3-4 méter varbeton boltiv knizádnik főlőtte 40-180 m ko (magaakegy) Aszellőző nyilások 2-3 Zahegy tetore (a Kerite'sen behil) vezetnek ki és bent a klim gep haz ba torkolnak. Anyilások lépcsőzetesen vannak kiágzitve. Agyan gyatogsagifászereket gyart. Anyonsanyagill félkész anyagok a Kooperall Vallatotoktóljónnek. Puckaporkése allapotta), Almanfilizitoros. A kinely gyürzin Felnemetros. Amaggyüszű és olombisat; Sinokrós. A sétszám 2000 Jo Kbetist. Ac örseget AVH not alltak es ezenkivist cantalan besigé, detektiv. A kimenetelnes acellenor. 20 allomasokon mindeniit notoztak. A geppunk (melyek a legmodennebb gepek bbl állottak) magyrésze Csets sz sovakiabol érkezett a töltő gépek ill automatak pedig egy semlepes ország gyártmánya. A kesz tőszert blom boit vagonokog ismeretten behøre adlitation, de minden valoszinű sep merint a Sovjetba. A Forrada fonz elot hallotum pogy attennek majel az egységes tőszer gyartasna, kogy jelentegmeti, kat gyportják eztrzenz Indom. Formudatom at att a naktaron tevo torser ragy reszet Kb To%-út a Hutvan-i, Gyöngyősi és Aszodi fomadalmi magyar katonurag rite el.

Az alapraje magyarazata.

1/ Hzerai tanmükely az iparitamulokrészére kbőző forameg munkate gerafackker. 2. Tomoncoktato foanki irodaja 3. Laboratorium a bekerülő nyersamyagvizsgálatra Hűvehjanyag es magköppeny surgagvinsgalat. 1.) Prokapor beringalo laborntonium. 5. A szerceamsizem kéz: es keszari raktora. 6) Szerszámiszeral Az egész gyár fogyó szerszáma it itt koszitettek ill jaritottak. Esstergakisch marok gyalnkete. 7/ suisten a Szerszámirzember tartozórész egybe a 6 ossal. 8./ Munkairanyi 10K (dispecserek) és termetési főnők irodaja 9./ Elefonkozpost. 10.1 Mag Kessitő isem. 11.1 Mag Karzito meenz. 12.1 Mag. Kopeny Kapito. 13.) Totto, it let a toszer Kampletirozia. Apiiskit. porkamrak a 1300 föld voltak epsitte, és vékony formesőveken jott le apriskaper a töltöggzekte. A 13-asba az ett dolgozéken kivil mas csak külön az igazgato avagy az ottani AVH porans. nok engedetyevel lehetett belepni azajtomellett Kiitis Er allt. Az ott dolgwork kivetelnelkiil partagok voltak. Ebbe az inzemreszbe en is csak Forradalom alat voltanz. 14./ Csapparatying it helyeztek be a bively be accapparatyithagesili) perses a fohjamatet antemata gépek régestéle. 15.1 Thhinga Kozponti ellenorzo terme. Imas rezenjetek a gyan Khimajurt Közretlen kajacsolatba a khima gephazakkat a 33, 32 és 34-es. 16. Loszercsonagoto es aboscavalojequirdobos Részité inenz. 17,1A Horvertelmi minisaterium altal fametartal citiero fisetak juodaja. 18. | Tharbatartasi sizem ikvegeztek a gepeken eső: fordulo javitasokat osak a genereti javitast vege ztek ita villamossagi javitas Killin törtazt Ha 18-badolgostanzen is 19.) Thregestik a gepek villamorcagi jaritalat 20.) Hisvery Keiseito (bive tybrizó) anyers rosquisza it atakult kévelye, csak aperemuses biany xott 21.) It apro automoto eseterga padokon keszültal akurely foeremezése, es ugyanzittelle-höriztik a bively minosegét 22. Tonyező. A kése lőszert it fadobokba raktak és raostatek füréseport melybe fényecő" port kevertek. A fudobok pedig exception kusata foregan keadtek körbe a homersek letet állandóm ellenőrizték. Bisomyos id & eltelle utan astans a lower fergesen joth i belove. 23. Totom szerizem itt keszitetek a szikséges idonz szeretet es it fortent a biba's misserek konnigatoso. 24/ Mezivailogate esmindseerizsgato (szemre) a kesz loczert batalmas asztalakna batátik és nők flanelkesztyűbe végezték p ralogatászt 25/ Kardan Kereszteket gyártottak itt es a 26-ba. Anyers keresztek Cognetnol jotek e'c itt lett mes minkatva. Emuk a gyartara vigy goadelin csak az vizem áleázusára szolgált 27.) Ita femdebozokat keszitették a léner resiére kanganyzettle mezbot és atritika 30-ba abolazapro papil dobozakba

le'ro lossert a kirdoborokkal egyült beraktak a

jem doborba (ugy em lekrrem jal. a 765-és léneible

egy kir papairdoborba rodb volt és a ba'dog doboeba pe
dig 14 ihjen kir papairdobort tettek be/

20/ A ba'dog doborokat itt virmentesen torártak és farrasz
tetük le. 29/A leforusztott bádog dobort pici hikat ej

tetek (b 17) és leregőnyomas a la helyezték hogy ellenő:

riazék virmentes-e ntána a kir hikat is deforosztottók.

36/ Olajraktán ill rizensanyagraktán a behmaggebbár részére.

35/ Be keő üzensi étkezőle, fiirdő, baleseti segélykety.

36.) Asstatosiscum/belsó) It keszitetlek a lótreres tadákat mely zat fém dobozt kelyeztek 37. TH a Kész dobozokat ládákat leabroncsoták és blom baztak.

38. 39. Nyersagak raktára. Hűvelyzyűszű, maggyűszű, magbajóró elembuzalok ett. 40.41.42. A Koopera légyárak tés bejőré aryagok átvéte asztályozára ellenőrzése melyeket a 30-39-be felsoroltanz.

43. Nyaktagyita üzem. Akész bűvetyek nyakait dissenegaslángal dolgozó gépek lagyitották, kogya belejőrő maget a töltő automala Könnyeben belejeréselje.





